

Pared-down writeup of statistical analysis  
Luck and Foegeding data on caramel color  
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Data are collected in two single-factor experiments. In one experiment (#1), three color responses (*lh ah bh*) are measured using four different corn syrups (26,42,55,62) and a fixed level of phospholipid (30). In the other (#2) experiment, the color measurements are taken at six different levels of a phospholipid (0,1,5,10,20,30) using corn syrup #42.

Data are analyzed using an unbalanced one-way fixed effects model with nine treatments. A total of 60 observations are taken for each color response, with 6 replications per treatment, with the exception of the treatment common to both experiments with phospholipid 30 and corn syrup #42, where 12 replicates are observed. An additional effect, nested in the treatments, is included to account for a possible experiment effect. The statistical model

$$Y_{ijk} = \mu + (\alpha\beta)_{ij} + \beta z_{ij} + E_{ijk}$$

where  $i$  indexes phospholipid,  $j$  indexes corn syrup and  $z_{ij}$  denotes an experiment #2 indicator variable is fit using the GLM procedure of SAS (1998).

Parametric hypotheses used in testing for phospholipid, corn syrup and experiment effects, are summarized in Table 1.

Table 1: Parametric tests of effects of interest

| Effect       | Hypothesis of no effect   |
|--------------|---|
| Corn syrup   | $H_0 : (\alpha\beta)_{61} = (\alpha\beta)_{62} = (\alpha\beta)_{63} = (\alpha\beta)_{64} = 0$ |
| Phospholipid | $H'_0 : (\alpha\beta)_{12} = (\alpha\beta)_{22} = \dots = (\alpha\beta)_{62} = 0$             |
| Experiment   | $H''_0 : \beta = 0$   |

Appropriate  $F$ -ratios, computed using the SLICE option of an LSMEANS statement within PROC GLM, and corresponding numerator degrees of freedom and  $p$ -values for these hypotheses are summarized in Table 2.

Table 2: Results for tests of effects

| Response  | $F$ and $p$ for $H_0$  | $df$ | $F$ and $p$ for $H'_0$  | $df$ | $F$ and $p$ for $H''_0$ |
|-----------|------------------------|------|-------------------------|------|-------------------------|
| <i>lh</i> | 73.24 ( $p < .0001$ )  | 3    | 2736.97 ( $p < .0001$ ) | 5    | 2.23 ( $p = 0.1413$ )   |
| <i>ah</i> | 102.86 ( $p < .0001$ ) | 3    | 2652.79 ( $p < .0001$ ) | 5    | 240.97 ( $p < .0001$ )  |
| <i>bh</i> | 18.76 ( $p < .0001$ )  | 3    | 31.56 ( $p < .0001$ )   | 5    | 3.90 ( $p = 0.0538$ )   |

Table 2 indicates that for each response variable, the simple effect of corn syrup when phospholipid is 30 ( $i = 6$ ) is highly significant, as is the simple effect of phospholipid when corn syrup 42 ( $j = 2$ ) is used. There is strong evidence ( $p < 0.0001$ ) of an experiment effect for the *ah* response: the means for the treatment with phospholipid #30 and corn syrup #42 are 8.39 for experiment #1 and 6.74 for #2.

The treatment means for the three responses are given in table 3 below:

Table 3: Estimated treatment means\*

| Treatment Number | Level of plipid | Level of cornsyrup | Number of reps. | lh Mean  | ah Mean | bh Mean  |
|------------------|-----------------|--------------------|-----------------|----------|---------|----------|
| 1                | 0               | 42                 | 6               | 69.19 a  | -1.16 a | 11.18 a  |
| 2                | 1               | 42                 | 6               | 46.38 cd | 0.75 b  | 13.05 bc |
| 3                | 5               | 42                 | 6               | 46.18 cd | 3.88 c  | 13.36 bc |
| 4                | 10              | 42                 | 6               | 44.76 d  | 5.45 d  | 12.65 bc |
| 5                | 20              | 42                 | 6               | 45.65 cd | 7.41 g  | 12.32 ab |
| 6                | 30              | 26                 | 6               | 52.09 b  | 6.18 e  | 17.38 e  |
| 7                | 30              | 42                 | 12              | 47.22 c  | 7.57 g  | 15.54 d  |
| 8                | 30              | 55                 | 6               | 42.05 e  | 7.62 g  | 14.03 c  |
| 9                | 30              | 62                 | 6               | 46.75 cd | 6.66 f  | 15.81 d  |

\*means in the same column with the same letter are not significantly different

Subsequent multiple comparisons among the corn syrup means are made using a Bonferroni adjustment for multiplicity. These comparisons are made using the root mean squared error term from the ANOVA of the three responses  $lh$ ,  $ah$  and  $bh$  which are (1.2, 0.2, 0.8) respectively. Table 3 indicates that for corn syrup #42, the mean responses with phospholipid 0 are significantly different from those for every other level of phospholipid. Similarly, for phospholipid fixed at 30, the sample mean of each response for cornsyrup #26 is significantly different those of the other three corn syrups.

Lastly, normal plots and residual-by-predicted plots of residuals for the color measurements did not reveal any obvious asymmetry or inhomogeneity of variance.

## Appendix: SAS code

```
data one;
  input plipid  cornsyrup  rep  lh  ah  bh;
  if _n_ <= 36 then expt=1;
  else expt=2;
  cards;
0 42 1 66.17 -1.11 12.18
0 42 2 70.96 -1.21 10.95
0 42 3 70.55 -1.19 10.56
0 42 4 66.17 -1.1 12.19
0 42 5 70.91 -1.2 11.03
0 42 6 70.37 -1.15 10.17
1 42 1 44.84 0.93 12.56
.
.
.
30 55 6 42.65 7.55 14.4
;
run;

proc sort;
  by descending expt;
run;

proc glm order=data;
  title "nested";
  class plipid cornsyrup expt;
  model lh ah bh=plipid*cornsyrup expt(plipid*cornsyrup)/solution;
  lsmeans plipid*cornsyrup/slice=plipid pdiff adj=bon;
  lsmeans plipid*cornsyrup/slice=cornsyrup;
  lsmeans expt(plipid*cornsyrup);
  means expt(plipid*cornsyrup) plipid*cornsyrup;
run;
```